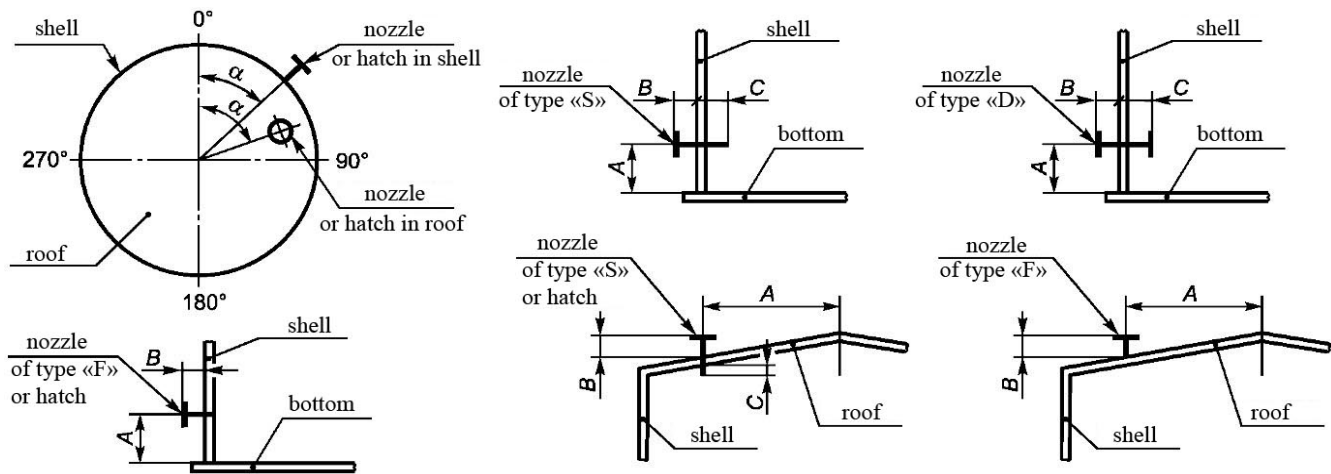


## Data sheet for Vertical Steel Tank

|  |                          |                            |   |
|--|--------------------------|----------------------------|---|
| <b>PROJECT STATEMENT (QUESTIONNAIRE)</b>   |                          | PAGE 1 OF 3                |   |
| № <b>FOR VERTICAL TANK DESIGN</b>  |                          | X - tick where appropriate |   |
| IN ACCORDANCE WITH ___ GOST 31385-2016   |                          |                            |   |
| ___ CTO-CA-03-002  |                          |                            |   |
| PROJECT REPRESENTATIVE   |                          |                            |   |
| GENERAL DESIGNER   |                          |                            |   |
| ORDERING CUSTOMER  |                          |                            |   |
| CONSTRUCTION SITE ADDRESS  |                          |                            |   |
| <b>1 GENERAL DATA</b>  |                          |                            |   |
| 1.1 TANK NOMINAL VOLUME  | <input type="text"/>     | m <sup>3</sup>             |   |
| 1.2 TANK TYPE  | <input type="checkbox"/> | WITH STATIONARY ROOF       | <input type="checkbox"/>                                      |
|  | <input type="checkbox"/> | WITHOUT PONTOON            | <input type="checkbox"/>                                      |
|  | <input type="checkbox"/> | WITHOUT SAFETY WALL        | <input type="checkbox"/>                                      |
| 1.3 SHELL DIMENSION: INSIDE DIAMETER   | <input type="text"/>     | mm                         | height <input type="text"/>                                   |
| 1.4 TANK CLASS   | <input type="text"/> 3a  | <input type="text"/> 3b    | <input type="text"/> 2a <input type="text"/> 2b               |
| 1.5 TANK DESIGN-TO-LIFE CYCLE  | <input type="text"/>     | YEARS                      |   |
| <b>2 OPERATING CONDITIONS</b>  |                          |                            |   |
| 2.1 STORED PRODUCT   | <input type="text"/>     |                            |   |
| 2.2 DENSITY  | <input type="text"/>     | t/m <sup>3</sup>           |   |
| 2.3 OPERATING FILLING LEVEL  | <input type="text"/>     | mm                         |   |
| 2.4 DESIGN (MAX) FILLING LEVEL   | <input type="text"/>     | mm                         |   |
| 2.5 SPECIFIED INTERIOR PRESSURE  | <input type="text"/>     | kPa                        | <input type="checkbox"/> no                                   |
| 2.6 SPECIFIED INTERIOR VACUUM  | <input type="text"/>     | kPa                        | <input type="checkbox"/> no                                   |
| 2.7 MAXIMUM STORAGE TEMPERATURE  | <input type="text"/>     | °C                         |   |
| 2.8 AVERAGE TEMPERATURE OF THE COLDEST DAY, RELIABILITY OF 0,98 AS PER SP 131.13330.2012 | <input type="text"/>     | °C                         |   |
| 2.9 RATED SNOW LOAD AS PER SP 20.13330.2016  | <input type="text"/>     | kPa                        |   |
| 2.10 SPECIFIED WIND LOAD AS PER SP 20.13330.2016   | <input type="text"/>     | kPa                        |   |
| 2.11 SEISMIC ACTIVITY IN THE AREA OF CONSTRUCTION AS PER SP 14.13330.2014                | <input type="text"/>     | points                     |   |
| 2.12 SHELL HEAT INSULATOR DENSITY  | <input type="text"/>     | kg/m <sup>3</sup>          | THICKNESS <input type="text"/> mm <input type="checkbox"/> no |
| 2.13 FOOF HEAT INSULATOR ПЛОТНОСТЬ   | <input type="text"/>     | kg/m <sup>3</sup>          | THICKNESS <input type="text"/> mm <input type="checkbox"/> no |
| 2.14 STORED PRODUCT TURNOVER   | <input type="text"/>     | cycle per year             |   |
| <b>3 STRUCTURAL-TECHNOLOGICAL PARAMETERS</b>   |                          |                            |   |
| 3.1 SHELL  | MANUFACTURING METHOD     | <input type="checkbox"/>   | ROLLING-UP <input type="checkbox"/>                           |
|  | CORROSION ALLOWANCE      | <input type="text"/>       | mm <input type="checkbox"/>                                   |
| 3.2 BOTTOM   | MANUFACTURING METHOD     | <input type="checkbox"/>   | ROLLING-UP <input type="checkbox"/>                           |
|  | SLOPE                    | <input type="checkbox"/>   | TO THE OUTSIDE <input type="checkbox"/>                       |
|  | CORROSION ALLOWANCE      | <input type="text"/>       | mm <input type="checkbox"/>                                   |
| 3.3 STATIONARY ROOF  | SHAPE                    | <input type="checkbox"/>   | CONICAL <input type="checkbox"/>                              |
|  | CONSTRUCTION             | <input type="checkbox"/>   | SHEALTH <input type="checkbox"/>                              |
|  | CORROSION ALLOWANCE      | <input type="text"/>       | mm <input type="checkbox"/>                                   |
| 3.4 STAIRCASE  |                          | <input type="checkbox"/>   | HOOP (SPIRAL) <input type="checkbox"/>                        |
|  |                          | <input type="checkbox"/>   | PLATE-BY-PLATE <input type="checkbox"/>                       |
|  |                          | <input type="checkbox"/>   | no <input type="checkbox"/>                                   |
|  |                          | <input type="checkbox"/>   | INWARDS <input type="checkbox"/>                              |
|  |                          | <input type="checkbox"/>   | no <input type="checkbox"/>                                   |
|  |                          | <input type="checkbox"/>   | SPHERIC <input type="checkbox"/>                              |
|  |                          | <input type="checkbox"/>   | WIREFRAME <input type="checkbox"/>                            |
|  |                          | <input type="checkbox"/>   | no <input type="checkbox"/>                                   |
|  |                          | <input type="checkbox"/>   | PLATE <input type="checkbox"/>                                |
|  |                          | <input type="checkbox"/>   | STAIR TOWER <input type="checkbox"/>                          |
|  |                          | <input type="checkbox"/>   | no <input type="checkbox"/>                                   |
| PERSON-IN-CHARGE (ENTERPRISE TITLE, JOB TITLE, FULL NAME, PHONE, FAX, E-MAIL): _____     |                          |                            |   |
| DATA   | <input type="text"/>     | <input type="text"/>       | <input type="text"/>  |
| DOCUMENT REVISION DATA   | <input type="text"/>     | <input type="text"/>       | <input type="text"/>  |

| PROJECT STATEMENT №   |                                   |                                       |  | PAGE 2 OF 3              |                                       |
|---|-----------------------------------|---------------------------------------|--|--------------------------|---------------------------------------|
| 3.5 SHUTDOWN VALVE  | DN                                |                                       |  |                          | pcs <input type="checkbox"/> no       |
| 3.6 INTERCEPTION ROD ON THE SHELL WITH A HIGHT OF   |                                   | m                                     |  |                          | pcs <input type="checkbox"/> no       |
| 3.7 INTERCEPTION ROD IN THE CENTER WITH A HIGHT OF  |                                   | m                                     |  |                          | no                                    |
| 3.8 EARTH CONNECTION FASTENING  |                                   | pcs                                   |  |                          | no                                    |
| 3.9 FRAMEWORK FOR FOAMER OF TYPE  |                                   |                                       |  |                          | pcs <input type="checkbox"/> no       |
| 3.10 SUPPORTING ARM OF REFLUX LINE  |                                   | yes                                   |  |                          | no                                    |
| 3.11 ROUND DRILING SUMP WITH NOZZLES OF DIAMETER  |                                   | DN                                    |  |                          | pcs <input type="checkbox"/> no       |
| 3.12 TROUGH DRILING SUMP WITH NOZZLES OF DIAMETER   |                                   | yes                                   |  |                          | pcs <input type="checkbox"/> no       |
| 3.13 BOTTOM CLEANOUT BOX  |                                   | 600 X 600                             | <input type="checkbox"/> 600 X 900       |                          | 900 X1200 <input type="checkbox"/> no |
| 3.14 PONTOON  | MATERIAL                          | <input type="checkbox"/> CARBON STEEL | <input type="checkbox"/> STAINLESS STEEL | <input type="checkbox"/> | ALUMINIUM                             |
| 3.15 FLOATING ROOF  | CONSTRUCTION                      | <input type="checkbox"/> SINGLE-DECK  |  | <input type="checkbox"/> | DOUBLE-DECK                           |
| 3.16 GUIDE 1  | FOR INSTALLATION                  |                                       |  | DN                       | <input type="checkbox"/>              |
| GUIDE 2   | FOR INSTALLATION                  |                                       |  | DN                       | <input type="checkbox"/>              |
| 3.17 PROTECTING WALL  | INSIDE DIAMETER                   | <input type="checkbox"/> mm           | HIGHT                                    |                          | mm                                    |
|   | MANUFACTURING METHOD              | <input type="checkbox"/>              | ROLLING-UP                               |                          | PLATE-BY-PLATE                        |
|   | CORROSION ALLOWANCE               | <input type="checkbox"/> mm           |  |                          | no                                    |
| 3.18 SAFETY BOTTOM  | MANUFACTURING METHOD              | <input type="checkbox"/>              | ROLLING-UP                               |                          | PLATE-BY-PLATE                        |
|   | CORROSION ALLOWANCE               | <input type="checkbox"/> mm           |  |                          | no                                    |
|   | 3.19 HEATER                       | TUBULAR                               | <input type="checkbox"/>                 | ELECTRICAL               | <input type="checkbox"/> no           |
|   | HEATING MODE                      | <input type="checkbox"/>              | HEATING                                  |                          | SUPPORTING                            |
|   | HEATING TIME                      | <input type="checkbox"/>              | DAYS                                     |                          |                                       |
|   | INITIAL PRODUCT TEMPERATURE       |                                       |  |                          | °C                                    |
|   | DESIRED PRODUCT TEMPERATURE       |                                       |  |                          | °C                                    |
|   | HEAT TRANSFER MEDIUM              | <input type="checkbox"/>              | STEAM                                    |                          | WATER                                 |
|   | (for tubular heater)              | <input type="checkbox"/>              | OIL                                      |                          | ETHYLENE GLYCOL                       |
|   | INLET HEATING MEDIUM TEMPERATURE  |                                       |  |                          | °C                                    |
|   | OUTPUT HEATING MEDIUM TEMPERATURE |                                       |  |                          | °C                                    |
|   | HEAT TRANSFER MEDIUM FLOW         |                                       |  |                          | t/h                                   |
|   | HEAT TRANSFER MEDIUM PRESSURE     |                                       |  |                          | MPa                                   |
| 3.20 ANTI-CORROSION PROTECTION  |                                   |                                       |  |                          |                                       |
|   | INSIDE SURFACE                    | <input type="checkbox"/>              | yes                                      |                          | no                                    |
|   | OUTSIDE SURFACE                   | <input type="checkbox"/>              | yes                                      |                          | no                                    |
| <b>4 DETAILS AND SPECIFIC CONDITIONS</b>  |                                   |                                       |  |                          |                                       |
|   |                                   |                                       |  |                          |                                       |
| <b>5 NOZZLES AND HATCHES</b>  |                                   |                                       |  |                          |                                       |
| 5.1 NOZZLES AND HATCHES ARE GIVEN IN A FORM OF SPECIFICATION IN ACCORDANCE WITH LAYOUT CHART AT PAGE 3  |                                   |                                       |  |                          |                                       |
| 5.2 THE PARAMETERS OF THE NOZZLES AND HATCHES THAT ARE NOT SPECIFIED IN THE SPECIFICATIONS, ARE DESIGNED IN THE FOLLOWING WAY:<br>- NOZZLES ARE DESIGNED OF TYPE S WITH FLANGES AS PER GOST 33259-2015 TYPE 01 OR 11, VERSION B, ROW 1 FOR NOMINAL PRESSURE 16 KP/CM2 FOR NOZZLES IN THE SHELL AND 2.5 KP/CM2 FOR NOZZLES IN THE ROOF;<br>- DIMENSIONS A, B AND C ARE TAKEN IN ACCORDANCE WITH THE OPTIMUM DESIGN REQUIREMENTS. |                                   |                                       |  |                          |                                       |
| 5.3 DURING PROJECT ENGINEERING, THE NOZZLES AND TANK HATCHES the LOCATION IN THE PLAN (the ANGLE α) AND the SIZE A CAN BE CHANGED TO the SMALLEST POSSIBLE VALUE in ORDER TO MEET the REQUIREMENTS TO the NOZZLES AND MANHOLES IN the SHELL IN TERMS OF MINIMAL WELDED JOINTS DISTANCE. ALSO NOZZLES AND HATCHES IN the ROOF SHOULD NOT FALL ON the ROOF FRAME ELEMENTS AND ON the CIRCULAR PLATFORM ON the ROOF                |                                   |                                       |  |                          |                                       |
| DOCUMENT REVISION DATA  |                                   |                                       |  |                          |                                       |

NOZZLES AND HATCHES LAYOUT CHART



NOZZLES AND HATCHES SPECIFICATIONS

| № | TITLE (APPLICATION) | NOMINAL DIAMETER mm | NOMINAL PRES SURE, kp/cm <sup>2</sup> | NOZZ LE TYPE | FLANGE |        |     | LOCATION  |       |       |       |
|---|---------------------|---------------------|---------------------------------------|--------------|--------|--------|-----|-----------|-------|-------|-------|
|   |                     |                     |                                       |              | TYPE   | DESIGN | ROW | A, degree | A, mm | B, mm | C, mm |
| 1 | 2                   | 3                   | 4                                     | 5            | 6      | 7      | 8   | 9         | 10    | 11    | 12    |

NOZZLES AND HATCHES IN THE SHELL

|    |  |  |  |  |  |  |  |  |  |  |  |
|----|--|--|--|--|--|--|--|--|--|--|--|
| 1  |  |  |  |  |  |  |  |  |  |  |  |
| 2  |  |  |  |  |  |  |  |  |  |  |  |
| 3  |  |  |  |  |  |  |  |  |  |  |  |
| 4  |  |  |  |  |  |  |  |  |  |  |  |
| 5  |  |  |  |  |  |  |  |  |  |  |  |
| 6  |  |  |  |  |  |  |  |  |  |  |  |
| 7  |  |  |  |  |  |  |  |  |  |  |  |
| 8  |  |  |  |  |  |  |  |  |  |  |  |
| 9  |  |  |  |  |  |  |  |  |  |  |  |
| 10 |  |  |  |  |  |  |  |  |  |  |  |
| 11 |  |  |  |  |  |  |  |  |  |  |  |
| 12 |  |  |  |  |  |  |  |  |  |  |  |
| 13 |  |  |  |  |  |  |  |  |  |  |  |

NOZZLES AND HATCHES IN THE ROOF

|    |  |  |  |  |  |  |  |  |  |  |  |
|----|--|--|--|--|--|--|--|--|--|--|--|
| 2  |  |  |  |  |  |  |  |  |  |  |  |
| 3  |  |  |  |  |  |  |  |  |  |  |  |
| 4  |  |  |  |  |  |  |  |  |  |  |  |
| 5  |  |  |  |  |  |  |  |  |  |  |  |
| 6  |  |  |  |  |  |  |  |  |  |  |  |
| 7  |  |  |  |  |  |  |  |  |  |  |  |
| 8  |  |  |  |  |  |  |  |  |  |  |  |
| 9  |  |  |  |  |  |  |  |  |  |  |  |
| 10 |  |  |  |  |  |  |  |  |  |  |  |
| 11 |  |  |  |  |  |  |  |  |  |  |  |
| 12 |  |  |  |  |  |  |  |  |  |  |  |

DOCUMENT REVISION DATA